

# Saturation states of heavy water

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# Saturation States of Heavy Water

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A study has been made of the saturation properties of  $D_2O$  from the triple point temperature to 325 °C, in the light of information on the saturation properties of  $H_2O$ . Saturated liquid volumes have been determined by extrapolation to saturation pressure of relatively abundant liquid phase data (corrected to 100%  $D_2O$ ). Saturated liquid enthalpy has been determined by extrapolation of liquid phase specific heat data, and integration along the saturation line, allowing for the compressibility effect. Saturated vapor volumes have been determined by use of an extended virial equation formulated for  $H_2O$  and corrected for  $D_2O$ . Saturated vapor enthalpies have been determined by use of the Clapeyron equation, and compared to vapor enthalpies calculated from the extended virial equation. Saturated liquid and vapor volumes have been extrapolated to the critical temperature to allow an inference of the critical density.

Key words: Enthalpy of water; heavy water;  $PvT$ ; saturation states; thermodynamic properties of water; vapor pressure; virial coefficients; water.

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## 1. Introduction

The main problem in establishing saturation states for  $D_2O$  is the absence of heat of vaporization or other calorific measurements and the scarcity of vapor volume measurements for nearly-saturated states. However, data on liquid volumes are relatively abundant and virial coefficients are available, as well as saturation vapour pressures and zero pressure specific heats.

The feasibility of using these data to establish saturation states for  $D_2O$  has been tested by using the same procedure with corresponding data on  $H_2O$  for which the saturation states are now quite well known.

The first step was the extrapolation of liquid volumes to saturation vapor pressure, both for  $H_2O$  and  $D_2O$ . Volume data for the latter must be corrected for isotopic effects. This process provides saturation liquid volumes up to about 340 °C.

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The second step was determination of the saturation liquid enthalpy by extrapolating corrected specific heats to saturation states and integrating along the saturation line, after allowing for compressibility effects. Again this process was followed for both  $H_2O$  and  $D_2O$  and proved to be feasible for temperatures from the triple point value up to about 325 °C.

Next the saturation vapor volumes were estimated from virial coefficient information. For  $H_2O$  it appears that only the second virial coefficient is necessary up to 100 °C, but third and fourth virial coefficients are needed to match saturation volumes from 200 to 300 °C. For  $D_2O$ , correlations of the experimentally determined second and third virial coefficients have been used, and the effective fourth virial coefficient has been assumed the same as for  $H_2O$  with respect to molar volumes. With this procedure it appears feasible to determine saturation vapor volumes to about 300 °C. A few saturation vapor volumes at higher temperature were obtained by extrapolation along experimental isotherms.

The next stage of the process was to determine saturation vapor enthalpies, employing both the Clapeyron equation and previously determined saturation quantities for one set of results, and the virial coefficients, zero pressure specific heats, and the vapor pressure equation for another. The agreement of these two sets of results for both H<sub>2</sub>O and D<sub>2</sub>O was within 4 J/g up to 300 °C.

By these methods a set of saturation quantities consistent with the Clapeyron equation and estimates of uncertainties was obtained.

It is assumed that the absolute temperature scale may be satisfactorily represented by

$$T/K = t(^{\circ}\text{C, IPTS-68}) + 273.15.$$

## 2. Saturated Liquid Volumes

### 2.1. Light Water

Saturated liquid volumes were obtained for H<sub>2</sub>O and D<sub>2</sub>O using simple extrapolation formulae for each isotherm in the form

$$\ln v = \sum_{i=0}^4 a_i P^i. \quad (1)$$

For H<sub>2</sub>O, extrapolations were performed with the liquid phase *PVT* data of Kell and Whalley [1]<sup>1</sup> for the range 0 to 150 °C, and Kell, McLaurin and Whalley [2] for the range 175 to 350 °C. The saturation pressure was calculated from the formula provided by Wagner [3], which is as follows:

$$\ln \left[ \frac{P}{P_c} \right] = \frac{T_c}{T} [n_1 \tau + n_2 \tau^{1.5} + n_3 \tau^{2.5} + n_4 \tau^{6.5} + n_5 \tau^{7.5}] \quad (2)$$

with

$$\begin{aligned} T_c &= 647.25 \text{ K (IPTS 68)} & n_1 &: -7.863889 \\ P_c &= 22.093 \text{ MPa} & n_2 &: 1.898527 \\ \tau &= \left[ 1 - \frac{T}{T_c} \right] & n_3 &: -2.364891 \\ & & n_4 &: -9.911414 \\ & & n_5 &: 9.982952 \end{aligned}$$

A discussion of the uncertainties introduced by the process of extrapolation is provided in Appendix A.1.

The results of those extrapolations are shown in table 1 along with the saturation liquid volumes given by Kell [4] and Osborne, Stimson and Ginnings [5] (adjusted to the IPTS-68).

The close agreement of these determinations indicates little difficulty in finding liquid saturation volumes by the above extrapolation formulae, for temperatures up to 325 °C. In view of these results it was decided to determine  $v_f$  for D<sub>2</sub>O by the same technique, for the same temperature range. The subscripts f and g are used to denote saturated liquid and vapor phases, respectively.

<sup>1</sup> Figures in brackets indicate literature references at the end of this paper.

TABLE 1. Saturated liquid volumes of H<sub>2</sub>O. Comparison of Extrapolated values with the determinations of Kell [4] and Osborne, Stimson and Ginnings [5]

$t^{\circ}\text{C}$ (IPTS-68)	$v_f$ OSG[5] <sup>a</sup> cm <sup>3</sup> /g	$v_f$ Kell [4]	$v_f$ Extrapolated
0.	1.00021	1.0002117	1.000211
10.	1.00035	1.0003483	1.000343
20.	1.00184	1.0018446	1.001842
30.	1.00442	1.0044154	1.004413
50.	1.0121	1.0121483	1.012148
70.	1.0228	1.022768	1.022769
80.	1.0290	1.029046	1.029047
100.	1.0435	1.043445	1.043442
110.	1.0515	1.051561	1.051559
120.	1.0603	1.060298	1.060289
130.	1.0697	1.069675	1.069669
150.	1.0906	1.090463	1.090456
175.	1.1208		1.120672
200.	1.1564		1.156470
225.	1.1991		1.199309
250.	1.2511		1.251572
275.	1.3166		1.317277
300.	1.4033		1.403971
325.	1.5284		1.527736
350.	1.740		1.722171

<sup>a</sup> Adjusted to IPTS-68.

### 2.2. Heavy Water

Saturation liquid volumes of D<sub>2</sub>O have been cited by Whalley [6] Hebert, MacDuffie and Secoy [7] and Grossman-Doerth [8] [9]. However these values differ by as much as 0.5%, for temperatures above 200 °C, and do not constitute an adequate base for establishing the liquid saturation line. The redetermination of saturated liquid volumes reported here utilizes the compressed liquid data of Emmet and Millero [10], Tsederberg et al. [11] [12] and Rivkin and Akhundov [13].

All of these volume data were corrected to 100% D<sub>2</sub>O using stated impurities, and calculation of the H<sub>2</sub>O volumes from Keenan, Keyes, Hill and Moore [14]. For the Emmet and Millero [10] data the impurity level (taken as H<sub>2</sub>O) was unstated, and was inferred from a comparison of these data with the one-atmosphere volumes of Steckel and Szapiro [15] corrected to 100% D<sub>2</sub>O. This implied that the Emmet and Millero [10] data pertained to 99.8% D<sub>2</sub>O.

Figure 1 shows the degree of consistency between the corrected Emmet and Millero [10] and Tsederberg [11] data, and the one-atmosphere specific volumes correlated by Kell [16] for D<sub>2</sub>O. The agreement is within a part in 10<sup>4</sup> up to 50°, and 3 × 10<sup>4</sup> at 100 °C.

The extrapolation to saturation pressure was performed using, for each isotherm, a least squares fit of the data to (1) and the D<sub>2</sub>O saturation vapour pressure equation of Hill and MacMillan [17], which is as follows:

$$\ln \left[ \frac{P}{P_c} \right] = \frac{T_c}{T} [n_1 \tau + n_2 \tau^{1.9} + n_4 \tau^2 + n_{11} \tau^{5.5} + n_{20} \tau^{10}] \quad (3)$$

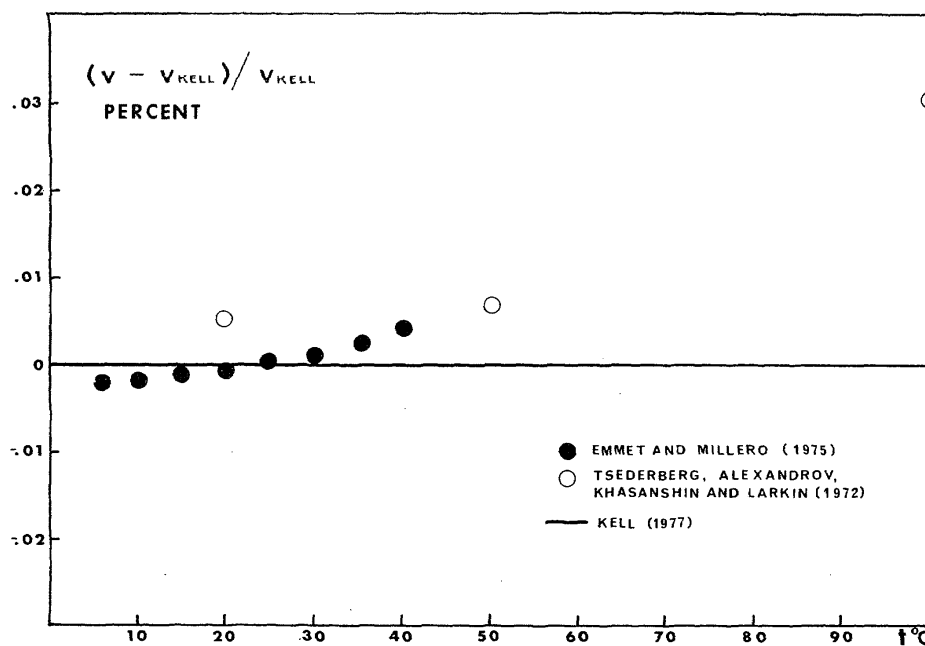


FIGURE 1. Specific volumes of  $D_2O$  at one atmosphere. Comparison of interpolated data with formulation of Kell [16].

in which

$$\tau = \left[ 1 - \frac{T}{T_c} \right]$$

$$T_c = 643.89 \text{ K (IPITS-68)}$$

$$P_c = 21.66 \text{ MPa}$$

$$n_1 = -7.81583 (\pm 0.00168)$$

$$n_2 = 17.6012 (\pm 0.0700)$$

$$n_4 = -18.1747 (\pm 0.0736)$$

$$n_{11} = -3.92488 (\pm 0.0420)$$

$$n_{20} = 4.19174 (\pm 0.291)$$

The critical parameters  $T_c$  and  $P_c$  are from Blank [18]. The number in parenthesis with each coefficient is the estimate of standard error.

Table 12 contains the extrapolated liquid volumes obtained. The uncertainties due to extrapolation are discussed in Appendix A.1. Figure 2 shows the relative consistency of the saturation liquid volumes obtained by extrapolation. The ratio  $v_{fD_2O}/v_{fH_2O}$  has been plotted to demonstrate smoothness to within  $10^{-4}$  in relative volume. (Again the equation of Keenan, Keyes, Hill and Moore [14] has been used to obtain  $v_{fH_2O}$ .)

### 3. Saturated Liquid Enthalpy

#### 3.1. Light Water

For  $H_2O$  the specific heat values of Sirota [19] along each of 9 isotherms were extrapolated to saturation vapor pressure by means of the formula

$$\ln C_p = \sum_{i=0}^3 a_i P^i \quad (4)$$

These extrapolated values are shown in table 2 and were fitted to the following formula

$$C_{pt} = \sum_{i=0}^2 \beta_i T^i \quad (5)$$

in which, for  $25 < t \text{ } ^\circ\text{C} < 150$

$$\beta_0 = 5.844 \text{ kJ/kg}\cdot\text{K}$$

$$\beta_1 = -.0101$$

$$\beta_2 = .0000153$$

and, for  $150 \leq t \text{ } ^\circ\text{C} \leq 300$

$$\beta_0 = 17.515 \text{ kJ/kg}\cdot\text{K}$$

$$\beta_1 = -.0611$$

$$\beta_2 = .0000708$$

The uncertainties due to extrapolation to saturation are discussed in Appendix A.2 for both  $H_2O$  and  $D_2O$ .

TABLE 2. Specific heat of saturated liquid  $H_2O$ . Extrapolations from data of Sirota, Belyakov and Shrago [19]

$t \text{ } ^\circ\text{C}$ (IPITS-48)	$C_{pt}$ J/g $^\circ\text{C}$
50.	4.1822
100.	4.2149
150.	4.3124
200.	4.4980
250.	4.8656
300.	5.7594
310.	6.0643
320.	6.5091
330.	7.1223

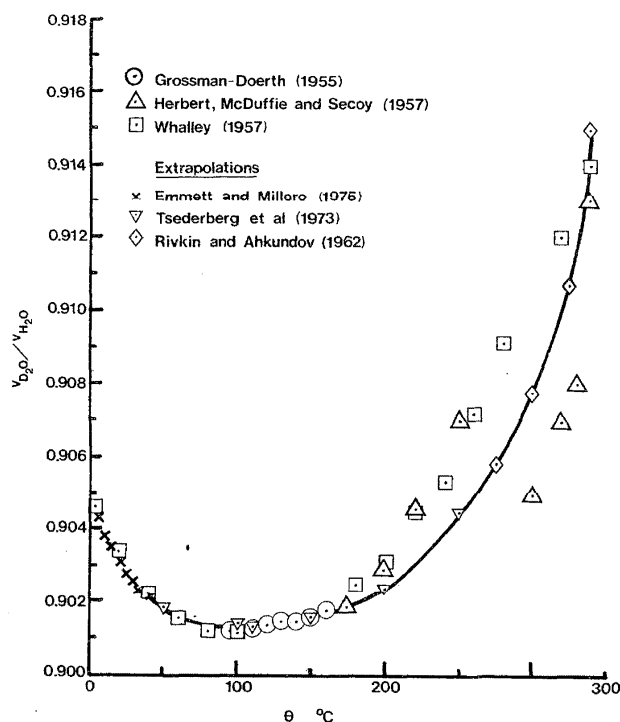


FIGURE 2. Saturation liquid volumes.

To determine the saturation liquid enthalpy  $h_f$ , use was made of the following equation, whose derivation is given in Appendix B.

$$\frac{dh_f}{dT} = C_{pf} + \left[ \frac{d(v_{fr})}{d\tau} + \left( \frac{\partial v}{\partial P} \right)_T T \frac{dP_{sat}}{dT} \right] \frac{dP_{sat}}{dT} \quad (6)$$

Table 3 shows the comparison of the values of  $h_f$  integrated from eq (6) (taking  $h_f$  at 25 °C as 104.98 kJ/kg) with the values presented by Osborne, Stimson, and Ginnings [5], and indicates that up to 275 °C the value of  $h_f$  can be determined by the above equation well within 1 J/g. For 300 °C and 325 °C (for which the calculated value of  $h_f$  was obtained by a separate fit for  $C_{pf}$ ) the uncertainty in the calculated value of  $h_f$  appears to be 2 J/g. The uncertainties in the values of  $h_f$  due to integration of eq (6) are discussed in Appendix A.3.

TABLE 3. Comparison of saturated liquid enthalpy calculated from eq (6) with values given by Osborne, Stimson and Ginnings [5] for H<sub>2</sub>O

$t$ °C (IPTS-68)	$h_f$ OSG [5] <sup>a</sup>	$h_f$ Equation (4)
30.	125.74	125.87
50.	209.34	209.63
100.	419.11	419.25
110.	461.32	461.46
150.	632.12	632.35
200.	852.20	852.28
250.	1085.55	1084.92
275.	1210.51	1210.72
300.	1344.47	1346.45
325.	1493.08	1495.2

<sup>a</sup> Adjusted to IPTS-68.

### 3.2. Heavy Water

For D<sub>2</sub>O, values of  $C_{pf}$  have been obtained by extrapolation of the values of  $C_p$  given by Rivkin and Egorov [20] and corrected to 100% D<sub>2</sub>O. Table 4 shows the values of  $C_{pf}$  obtained in this way. These were used in a fit to eq (5) with the results:

For the temperature range  $25 < t$  °C  $< 150$

$$\beta_0 = 3.2483 \quad \text{kJ/kg} \cdot \text{K}$$

$$\beta_1 = .01049$$

$$\beta_2 = -.3644 \times 10^{-4}$$

$$\beta_3 = .4021 \times 10^{-7}$$

and for  $150 \leq t$  °C  $\leq 300$

$$\beta_0 = -32.278 \quad \text{kJ/kg} \cdot \text{K}$$

$$\beta_1 = .2433$$

$$\beta_2 = -.5448 \times 10^{-3}$$

$$\beta_3 = .4104 \times 10^{-6}$$

Table 4 also indicates the recommended values of  $C_{pf}$  provided by Rosta [21]; the two sets of values agree within 0.6%.

TABLE 4. Specific heat of saturated liquid D<sub>2</sub>O. Comparison of extrapolated values with those of Rosta [21]

$t$ °C (IPTS-68)	$C_{pf}$ J/g	$C_{pf}$ Rosta [21]
19.99	4.2048	4.219
39.99	4.1990	4.198
59.99	4.1837	4.182
79.99	4.1816	4.172
100.00	4.1793	4.168
120.01	4.1828	4.174
140.02	4.2023	4.192
160.03	4.2235	4.224
180.03	4.2726	4.273
200.04	4.3400	4.343
220.05	4.4542	4.441
240.06	4.5784	4.577
260.06	4.7710	4.768
280.07	5.0138	5.044
300.07	5.4923	5.470
310.07	5.7791	5.787
320.08	6.2068	6.204
330.08	6.8291	6.784

Evaluation of the term  $\left[ \right] \frac{dP_{sat}}{dT}$  in eq (6) proceeded as follows. First using the data of table 12 the following formulation was obtained

$$v_{fr} = \sum_{i=0} \gamma_i \tau^i \quad \tau = 1000/T \quad (7)$$

so that

$$\frac{d(v_{fr})}{d\tau} = \sum_{i=0} i \gamma_i \tau^{i-1}$$

in which

$$\begin{aligned}\gamma_0 &= .0017230 \text{ cm}^3/\text{g}\cdot\text{K} \\ \gamma_1 &= -.07568 \quad (25 < t \text{ } ^\circ\text{C} < 150) \\ \gamma_2 &= 139.41 \\ \gamma_0 &= .0057892 \text{ cm}^3/\text{g}\cdot\text{K} \\ \gamma_1 &= -3.7000 \quad (150 \leq t \text{ } ^\circ\text{C} \leq 300) \\ \gamma_2 &= 945.73\end{aligned}$$

The term  $\left(\frac{\partial v}{\partial T}\right)_P$  was obtained from formulae previously used to extrapolate to liquid saturation volumes. The elements necessary for calculation of  $\frac{dh_f}{dT}$  are given in table 5.

Figure 3 shows a comparison of  $C_{pf}$ ,  $\frac{dh_f}{dT}$  and the experimental determination of Nowak [22] [23] of  $\frac{dh_f}{dT}$ . The high temperature point is in good agreement with our inference from eq (6). At lower temperatures Nowak's experimental values are about 1.5% lower than the calculation, but this also means that they are inconsistent to the same extent with the specific heat data of Cockett and Ferguson [24] and Rivkin and Egorov [20]. (See figure 3.) We conclude therefore that our determination of  $\frac{dh_f}{dT}$  is about the best that can be done with present experimental information.

Table 5 supplies also the values of  $h_f$  integrated from the polynomial representations of  $\frac{dh_f}{dT}$  with the difference in enthalpy values between 25 °C and the triple point being set at 89.83 J/g. This value was estimated from  $h_0 - h_g$  values at 25 and 3.8 °C, and corresponding values computed from

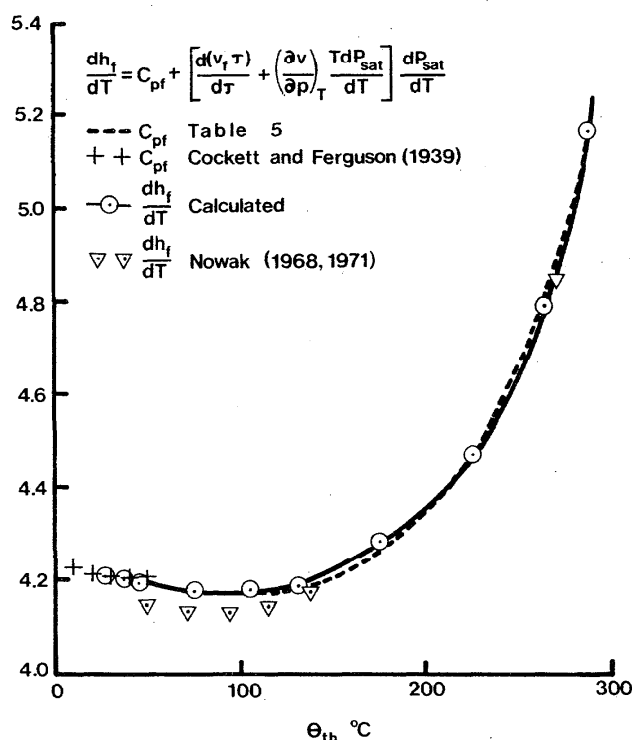


FIGURE 3. Saturation liquid enthalpy derivative.

the Clapeyron equation, as shown in section 6. Values of  $h_f$  below 25 °C are computed from  $h_{fg}$  values from the Clapeyron relationship, and from  $h_0 - h_g$  values obtained from the virial equation (again, see sec. 6).

The value 89.8 J/g is in good agreement with numerical integration of specific heat data of Cockett and Ferguson [24] which gives  $\Delta h_f$  from 3.8 to 25 °C as 89.5 J/g.

TABLE 5. Saturated liquid enthalpy of D<sub>2</sub>O. Integration of equation (6).

$t \text{ } ^\circ\text{C}$ (IPTS-68)	$\frac{d(v_f\tau)}{d\tau}$	$\left(\frac{\partial v}{\partial p}\right)_T$	$\frac{dP_{sat}}{dT}$	$h_f$
25.0				89.8
30.0	.8440	-.000416	.000219	110.8
35.0	.8290	-.000412	.000282	131.8
40.0	.8146	-.000410	.000360	152.8
49.99	.7871	-.000409	.000567	194.7
100.	.6714	-.000464	.003509	404.0
111.02	.6500	-.000489	.004835	450.1
150.02	.5831	-.000608	.012684	613.8
200.04	.2972	-.000921	.032771	828.1
250.06	-.0849	-.001639	.068178	1051.9
275.09	-.2500	-.002561	.093010	1171.6
300.10	-.4005	-.004171	.123560	1300.4
325.13	-1.2306	-.007770	.161186	1441.2

## 4. Saturated Vapor Volumes

### 4.1. Liquid Water

For H<sub>2</sub>O,  $v_g$  values were obtained by Osborne, Stimson and Ginnings [5] from direct calorific determinations of the quantity  $v_g \frac{TdP_{sat}}{dT}$ . These  $v_g$  values are shown in table 6 both as determined by Osborne and as revised by us, using the vapor pressure equation of Wagner [3] and the liquid saturation volumes of Kell et al. [14], [25]. Corresponding calorific data is not available for D<sub>2</sub>O.

Second virial coefficient formulations for H<sub>2</sub>O have been provided by Keyes [26] and by Kell, McLaurin and Whalley [27], who also provide a formulation for the third virial coefficient.

Use of the virial equation

$$\frac{Pv}{RT} = 1 + B/v + C/v^2 + D/v^3 \quad (8)$$

with  $D = 0$ , and the above formulations for  $B$  and  $C$ , proved inadequate to represent the saturation vapour volumes above 200 °C. But it was possible to achieve satisfactory agreement by adding a fourth-virial coefficient term, which could be represented, in the range 195 to 325 °C, by

$$\log_{10} D = 82.204 - 133.12\tau + 71.779\tau^2 - 12.542\tau^3 \quad (9)$$

in which  $\tau = 1000/(273.15 + t_{48}\text{C})$  and  $D$  is in  $(\text{cm}^3/\text{g})^3$ .

For  $t < 195 \text{ } ^\circ\text{C}$  the value of  $D$  was set equal to zero. The

formulation for  $C$  is taken from Kell, McLaurin and Whalley [27] and is

$$C = [-423,960 + 4381.5t - 16.919t^2 + 0.029t^3 - 18.615 \times 10^{-6}t^4]/18.016^2 \text{ (cm}^3/\text{g)}^2. \quad (10)$$

This formulation is based on experimental measurements down to 200 °C. For  $t < 145$  °C the value of  $C$  is set equal to zero. The formulation for  $B$  is taken from Keenan, Keyes, Hill, and Moore [14] and is

$$B = 2.0624 - 2.61204\tau + 10 \left( \frac{0.1008\tau^2}{1 + 0.0349\tau^2} \right) \text{ (cm}^3/\text{g)}. \quad (11)$$

This H<sub>2</sub>O formulation is used for the entire temperature range.

As shown in table 6, a simple virial equation with  $C = D = 0$  will produce values of  $v_g$  which agree with the determinations of Osborne, Stimson, and Ginnings [5] to within one part in 1000 up to 150 °C. The use of formulations for  $C$  and  $D$  above that temperature renders good agreement up to 325 °C.

The values of  $B$ ,  $C$ , and  $D$  are shown in table 7.

TABLE 6. Saturated vapor volumes of H<sub>2</sub>O; comparison of values from Osborne, Stimson and Ginnings [5] with values obtained from a virial equation (8).

$t$ °C (IPTS-68)	$v_g$ [5] OSG (Revised) cm <sup>3</sup> /g	$v_g$ [5] OSG	$v_g$ Equation (8)
0.0	206233.	206288.	206058
19.99		57836.	57819
20.0	57796.		57793
49.99		12045.	12046
50.0	12037.		12040.6
100.0	1673.8	1673.0	1674.8
150.0	392.94		393.11
150.02		392.57	393.91
200.0	127.35		127.35
200.04		127.19	127.24
225.0	78.467		78.463
225.05		78.372	78.386
250.0	50.115		50.112
250.06		50.056	50.059
275.0	32.788		32.795
275.07		32.745	32.759
300.0	21.667		21.676
300.07		21.643	21.650
325.0	14.182		14.111
325.07		14.167	14.092

## 4.2. Heavy Water

For D<sub>2</sub>O the values of  $v_g$  were obtained from the virial equation, using the vapor pressure equation of Hill and MacMillan [17].

The virial coefficients used were the same as for H<sub>2</sub>O (in terms of molar volumes) except that allowance was made for the differences in  $B$  for D<sub>2</sub>O and H<sub>2</sub>O given by Kell, McLaurin, and Whalley [28] and Kell [29] which were represented by

TABLE 7. Virial coefficients for H<sub>2</sub>O

$t$ °C (IPTS-68)	$B$ cm <sup>3</sup> /g	$C$ (cm <sup>3</sup> /g) <sup>2</sup>	$D$ (Cm <sup>3</sup> /g) <sup>3</sup>
0	-77.56	0.0	0.0
20	-58.76	0.0	0.0
50	-40.69	0.0	0.0
100	-24.48	0.0	0.0
150	-16.20	-181.72	0.0
200	-11.48	-68.48	1177.
225	-9.846	-37.11	580.8
250	-8.533	-17.33	257.8
275	-7.460	-5.875	122.1
300	-6.572	-0.017	67.67
325	-5.826	+ 2.437	46.00

$$B_{\text{H}_2\text{O}} - B_{\text{D}_2\text{O}} = 41.6016 - 38.2913\tau + 4.8814\tau^3 \text{ cm}^3/\text{mol} \quad (12)$$

in which  $\tau = 1000/(273.15 + t_{48}\text{C})$ .

Table 8 shows the values of  $B$ ,  $C$ , and  $D$  and the values of  $v_g$  which were calculated from the virial equation for D<sub>2</sub>O.

Table 9 shows values of  $v_g$  which were obtained by extrapolation to saturation pressure of the data of Rivkin and Ahkundov [13], on 4 isotherms. To test the consistency of the Rivkin and Ahkundov [13] isotherms with the virial coefficients of Kell, McLaurin and Whalley [28], a plot of  $v \ln \left( \frac{Pv}{RT} \right)$  vs  $\rho$  was made (see fig. 4) following the derivation of Keyes [26] of

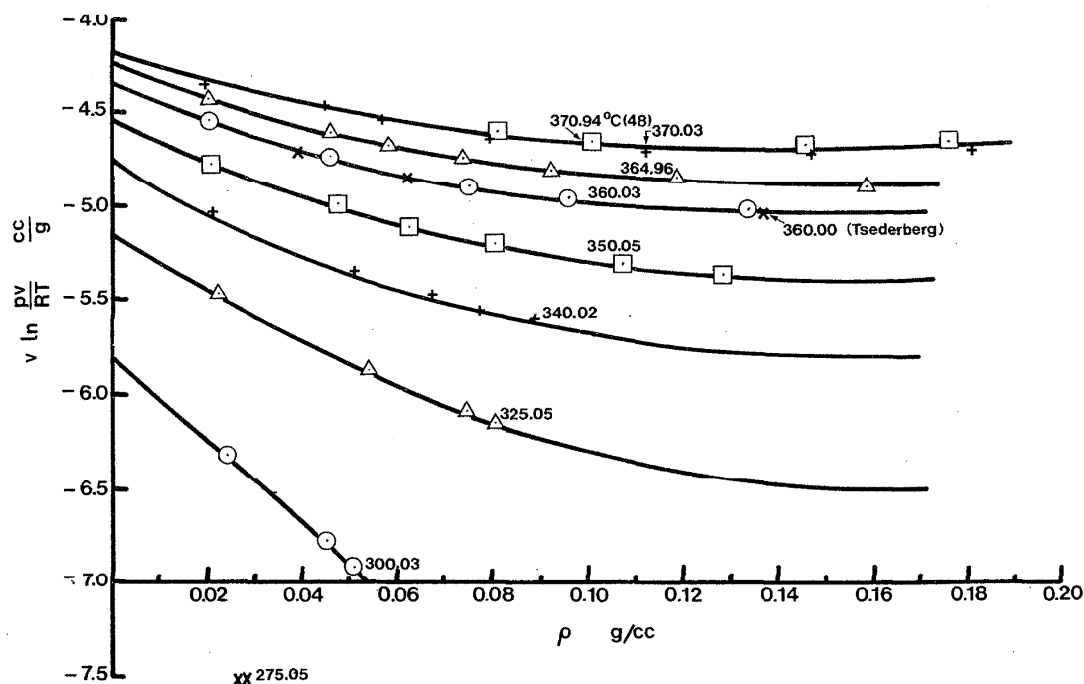
$$B = \lim_{\rho \rightarrow 0} v \ln \frac{Pv}{RT}.$$

The resulting  $B$  coefficients are shown in figure 5 to be in excellent agreement with eq (11) and (12).

Uncertainties due to extrapolation of limited data on vapor volumes are discussed in Appendix A.4.

TABLE 8. Virial coefficients for D<sub>2</sub>O and saturated vapor volumes obtained from eq (8) with the vapor pressure equation of Hill and MacMillan [17]

$t$ °C (IPTS-68)	$B$ cm <sup>3</sup> /g	$C$ (cm <sup>3</sup> /g) <sup>2</sup>	$D$ (cm <sup>3</sup> /g) <sup>3</sup>	$v_g$ cm <sup>3</sup> /g
3.8	-72.68	0.0	0.0	174119.
6.0	-70.42	0.0	0.0	149649.
10.0	-66.57	0.0	0.0	114465.
15.0	-62.13	0.0	0.0	82896.
20.0	-58.08	0.0	0.0	60820.
25.0	-54.38	0.0	0.0	45177.
30.0	-51.00	0.0	0.0	33950.
35.0	-47.89	0.0	0.0	25797.
40.0	-45.04	0.0	0.0	19807.
49.99	-39.99	0.0	0.0	12030.
100.0	-23.67	0.0	0.0	1585.4
111.02	-21.36	0.0	0.0	1101.8
150.02	-15.35	-146.99	0.0	360.83
200.04	-10.66	-55.36	855.67	114.68
250.06	-7.798	-13.99	187.30	44.525
275.09	-6.777	-4.731	88.63	28.947
300.10	-5.944	-0.0013	49.15	18.978

FIGURE 4. Determination of second virial coefficient from data of Rivkin and Ahkundov [13] D<sub>2</sub>O.TABLE 9. Saturated vapor volumes of D<sub>2</sub>O. Values obtained by extrapolations of data of Rivkin and Ahkundov [13]

$t$ °C (IPTS-68)	$v_g$ Extrapolations cm <sup>3</sup> /g
325.13	12.27183
340.10	9.30522
350.13	7.49275
360.06	5.79188

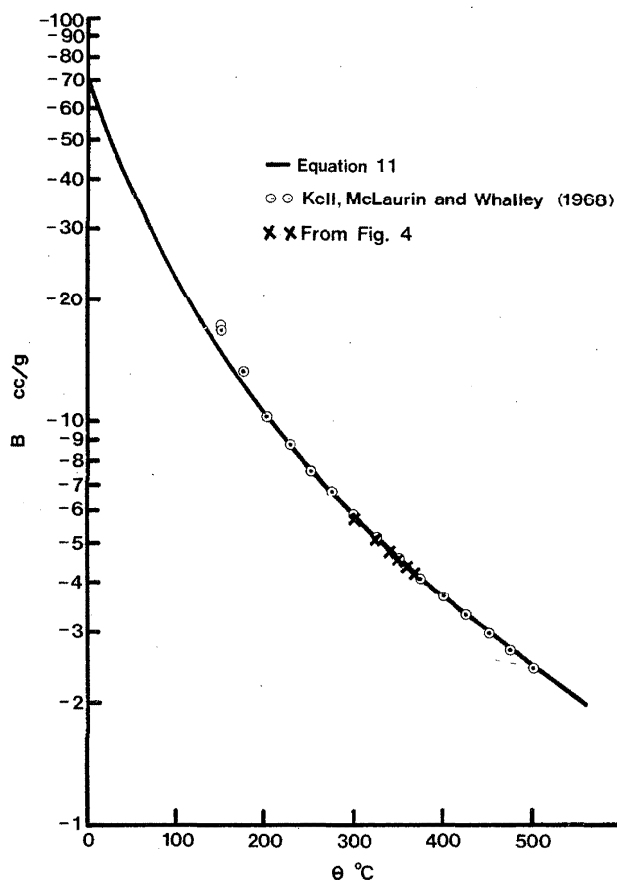


FIGURE 5. Second virial coefficients.

## 5. Saturation Vapor Enthalpies

### 5.1. Light Water

Two methods of estimating saturation vapor enthalpy were employed. The first uses previously determined values of  $v_g$ ,  $h_f$  and saturation pressure with the Clapeyron equation to obtain

$$h_g = h_f + (v_g - v_f) T \frac{dP_{\text{sat}}}{dT}. \quad (13)$$

A second method utilizes the virial equation and the thermodynamic relationship

$$\left( \frac{\partial h}{\partial P} \right)_T = \left( \frac{\partial (vT)}{\partial T} \right)_P$$

$$\text{or} \quad h_g = h_0 + \int_0^{P_{\text{sat}}} \left[ \frac{\partial (vT)}{\partial T} \right]_P dP \quad (14)$$

in which the integration proceeds along an isotherm from the zero pressure enthalpy  $h_0$ .

From the virial equation it may shown that



$$\left[ \frac{\partial (v\tau)}{\partial \tau} \right]_p = \frac{\frac{\partial}{\partial \tau} (B\tau) + \frac{1}{(v\tau)} \frac{\partial}{\partial \tau} (C\tau^2) + \frac{1}{(v\tau)^2} \frac{\partial}{\partial \tau} (D\tau^3)}{1 + \frac{2B}{v} + \frac{3C}{v^2} + \frac{4D}{v^3}} \quad (15)$$

Table 10 shows the results of using the second method for calculating the values of  $h_g$  for  $\text{H}_2\text{O}$ , using the values of  $B$ ,  $C$ , and  $D$  given in table 8, and the derivatives from equations (9), (10) and (11), along with  $h_0$  from Keenan, Keyes, Hill and Moore [14]. These indicate agreement with the Osborne, Stimson and Ginnings [5] values within 4 J/g up to 300 °C. Owing to the importance of the derivative terms in eq (15) closer agreement is difficult to obtain.

TABLE 10. Saturated liquid enthalpies of  $\text{H}_2\text{O}$ . Comparison of values of Osborne, Stimson, and Ginnings [5] with values estimated from eq (14).

$t$ °C (IPTS-48)	$h_g$ OSG [5] J/g	$h_g$ Equation (14)
0	2500.8	2501.3
20	2537.6	2538.0
50	2591.6	2592.3
100	2675.8	2677.6
150	2746.5	2749.1
200	2793.0	2795.9
225	2802.6	2805.8
250	2801.0	2803.7
275	2785.1	2787.4
300	2749.1	2753.1

## 5.2. Heavy Water

For  $\text{D}_2\text{O}$  table 11 shows the degree of agreement between the calculations of  $h_g$  from equation (13) and those from equation (14).

The  $\text{D}_2\text{O}$  virial coefficients are given by eqs (9), (10), (11) and (12) and the values of  $h_0$  were determined by

$$h_0 = \sum_{i=1}^6 \frac{C_i (2-i) T^{i-1}}{1000^{i-1}} + C_7 (\ln T - 1) + \left( R - \frac{C_8}{1000} \right) T \quad \text{J/g} \quad (16)$$

with the following values for  $c_i$  representing a fit to the ideal gas specific heats of Friedman and Haar [30]. The constant of integration was set to be consistent with zero internal energy at the triple point.

$$c_1 = 1866.86$$

$$c_2 = 4661.99$$

$$c_3 = 64.6050$$

$$c_4 = -284.8833$$

$$c_5 = 100.1333$$

$$c_6 = -13.1350$$

$$c_7 = .32684$$

$$c_8 = -1211.253$$

TABLE 11. Saturated vapor enthalpies of  $\text{D}_2\text{O}$ . Comparison of values calculated from the virial and Clapeyron equations.

$t$ °C (IPTS-68)	$h_g$ Equation (14) Isothermal integration from zero pressure J/g	$h_g$ Equation (13) (Clausius-Clapeyron)
3.8	2324.0	
6.0	2327.7	
10.0	2334.5	
15.0	2342.9	
20.0	2351.3	
25.0	2359.7	
30.0	2368.1	2367.9
35.0	2376.4	2376.0
40.0	2384.7	2384.1
49.99	2401.2	2400.2
100.0	2480.0	2478.5
111.02	2496.1	2494.8
150.02	2546.0	2545.3
200.04	2589.1	2590.2
250.06	2596.9	2599.8
275.09	2582.5	2586.8
300.10	2551.5	2554.4

## 6. Saturation States of $\text{D}_2\text{O}$

Table 12 provides the recommended values of  $v_t$ ,  $v_g$ ,  $h_t$  and  $h_g$ , the latter being obtained using the Clapeyron equation with previously quoted values of  $h_t$ ,  $v_t$  and  $v_g$ , for the temperature range above 25 °C. Below 25 °C (in the presence of liquid  $C_p$  data) the values of  $h_t$  were obtained as follows: First the value of  $h_g$  was obtained from equations (14) and (15); then the Clapeyron equation was used (with existing values of  $v_t$  and  $v_g$ ) to obtain  $h_t$ . The values of  $v_t$ ,  $v_g$ ,  $h_t$ ,  $h_g$  are thus thermodynamically consistent with the vapour pressure equation of Hill and MacMillan [17].

The value of  $h_{tg}$  for 25 °C from table 12 (2270 J/g) is in quite close agreement with the determination of Rossini, Knowlton and Johnston [31] who obtained

$$h_{tg} = 45,391 \pm 36 \text{ int j/mol at } 25^\circ\text{C}$$

Using 1 int j = 1.0003 J and a molecular weight value of 20.0284, this value becomes

$$h_{tg} = 2267.0 \pm 1.8 \text{ J/g, at } 25^\circ\text{C}$$

which compares with 2269.9 from table 12 at the same temperature.

## 7. Comparison of Saturated Molar Densities of $\text{D}_2\text{O}$ and $\text{H}_2\text{O}$

Figures 6 and 7 show the values of, and the differences between, the molar densities of  $\text{D}_2\text{O}$  and  $\text{H}_2\text{O}$  for both

saturated liquid and saturated vapor. For H<sub>2</sub>O the saturation states have been taken from Keenan, Keyes, Hill, and Moore [14].

For the saturated liquid states of D<sub>2</sub>O, values have been obtained from the equation of state of Ikeda, Kageyama, and Nagashima [32] for liquid D<sub>2</sub>O, along with the saturation vapor equation of Hill and MacMillan [17]. A few extrapolations from unpublished data of Kell [29] are also shown for temperatures between 150° and 300 °C. These are in agreement with table 12 to within 1 part in 5000.

For the saturated vapor states, values have been obtained from the recent equation of state of Juza [33] (for vapor states below 340 °C) along with the saturation vapor equation of Hill and MacMillan [17]. The agreement between these values and those of table 12 is better than about 1 part in 2500, except at 340 °C. This is one of the 4 values from table 9 extrapolated from the vapor state measurements of Rivkin and Ahkundov [13], for 325, 340, 350 and 360 °C. Also shown are extrapolations from a few unpublished data from Kell [29] for temperatures 150, 175, 200, 225, 250, and 275 °C.

## 8. The Critical Density of D<sub>2</sub>O

Figures 8 and 9 show the values of, and the differences between, the mean molar saturation densities ( $\rho_f + \rho_g$ )/2 of D<sub>2</sub>O and H<sub>2</sub>O. The values for H<sub>2</sub>O have been taken from Keenan, Keyes, Hill, and Moore [14] except that the critical density for H<sub>2</sub>O has been taken as 0.324 g/cm<sup>3</sup>, i.e., 18.0 kmol/m<sup>3</sup>.

For temperatures between 200 °C and the critical temperature (as well as below 100 °C) there appear to be significant differences in mean molar density of D<sub>2</sub>O and H<sub>2</sub>O, at the same reduced temperature. However, the absence of reliable saturation densities for D<sub>2</sub>O above 330 or 340 °C means that one cannot conclude that the critical molar density of D<sub>2</sub>O is appreciably different from that of H<sub>2</sub>O. Hence our best estimate of the critical density of D<sub>2</sub>O at this time is 0.361 g/cm<sup>3</sup> = 18.0 kmol/m<sup>3</sup>.

Figure 10 shows 2 experimental isotherms of Rivkin and Ahkundov [13] for D<sub>2</sub>O in the vicinity of its critical point. Also shown is a linear interpolation to the 370.74 °C (IPTS 68) isotherm which Blank [18] concluded was the critical temperature. The linearly interpolated isotherm does not have a point of zero slope, nor does the closely subcritical isotherm at 370.53 °C exhibit a zero slope segment for the 2-phase region. The difference between the pressure on the interpolated isotherm at the deduced critical density  $\rho_c = 0.361$  g/cm<sup>3</sup> and the Blank [18] determination of the critical pressure is about 1 part in 3000.

From the foregoing we conclude that while the value of the critical density cited above could differ by 2 percent from the true value, it is in quite reasonable agreement with the critical region  $PvT$  data of Rivkin and Ahkundov [13].

TABLE 12. Recommended saturation values for D<sub>2</sub>O

$t$ °C (IPTS-68)	$P_{sat}$ MPa	$v_f$ cm <sup>3</sup> /g	$v_g$	$h_f$ J/g	$h_g$
3.8	.000660	.90464 <sup>a</sup>	174119.	0.0	2324.0
6.0	.000774	.90439	149649.	9.3	2327.7
10.0	.001026	.90419	114465.	26.4	2334.5
15.0	.001442	.90428	82896.	47.4	2342.9
20.0	.001999	.90472	60820.	68.6	2351.3
25.0	.002737	.90545	45177.	89.8	2359.7
30.0	.003702	.90645	33950.	110.8	2367.9
35.0	.004950	.90771	25797.	131.8	2376.0
40.0	.006549	.90918	19807.	152.8	2384.1
49.99	.011115	.91274	12030.	194.7	2400.2
100.	.096252	.94057	1585.4	404.0	2478.5
111.02	.14194	.94866	1101.8	450.1	2494.8
150.02	.46558	.98317	360.83	613.8	2545.3
200.04	1.5474	1.0438	114.68	828.1	2590.2
250.06	3.9994	1.1320	44.525	1051.9	2599.8
275.09	6.0054	1.1931	28.947	1171.6	2586.8
300.10	8.7011	1.2746	18.978	1300.4	2554.4
325.13	12.247	1.3925	12.272	1441.2	2490.3
340.10	14.857	1.5006	9.305		
350.13	16.845	1.6044	7.493		

<sup>a</sup> Extrapolated from  $v_f$  at higher temperatures.

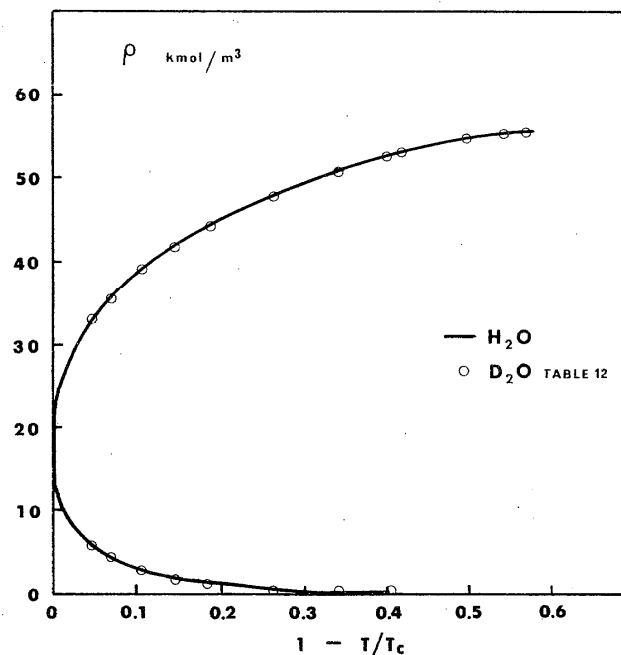
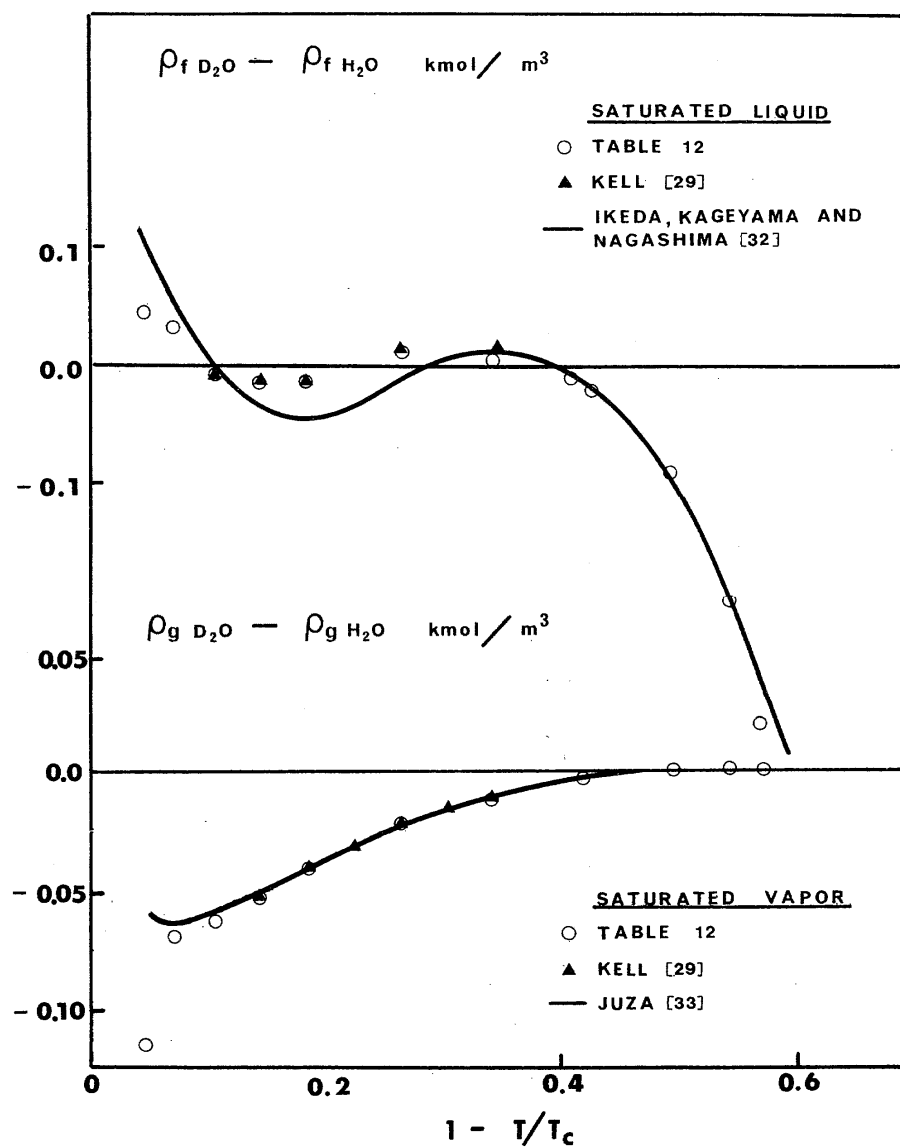
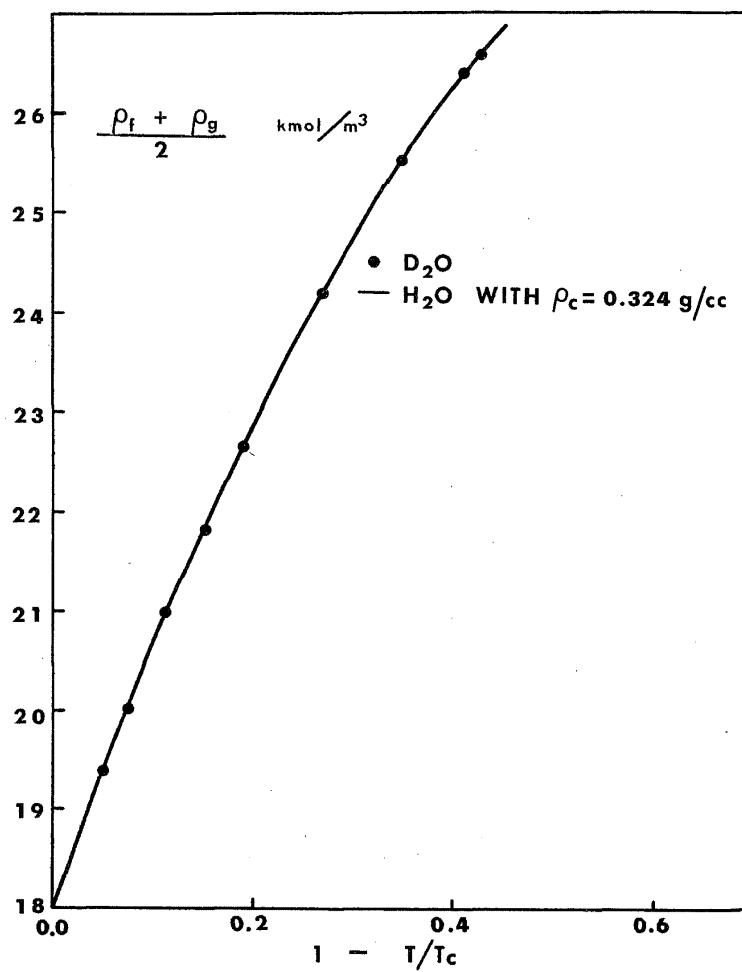


FIGURE 6. Densities of saturated states of D<sub>2</sub>O and H<sub>2</sub>O.

FIGURE 7. Comparison of molar densities of D<sub>2</sub>O and H<sub>2</sub>O.

FIGURE 8. Estimation of the critical density of  $\text{D}_2\text{O}$ .

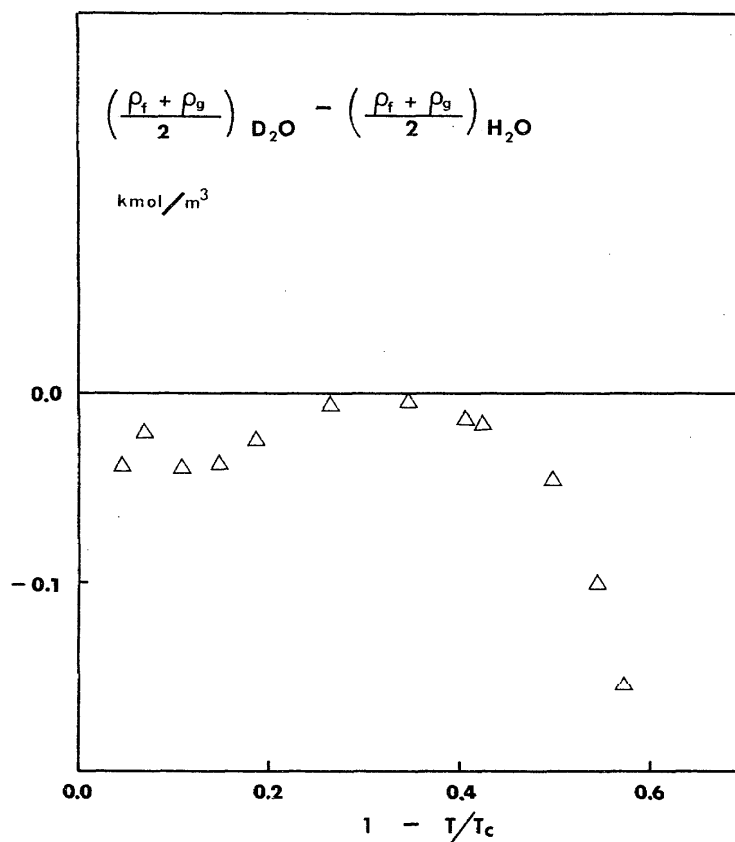


FIGURE 9. Differences in mean saturation densities of  $\text{H}_2\text{O}$  and  $\text{D}_2\text{O}$  values from table 12.

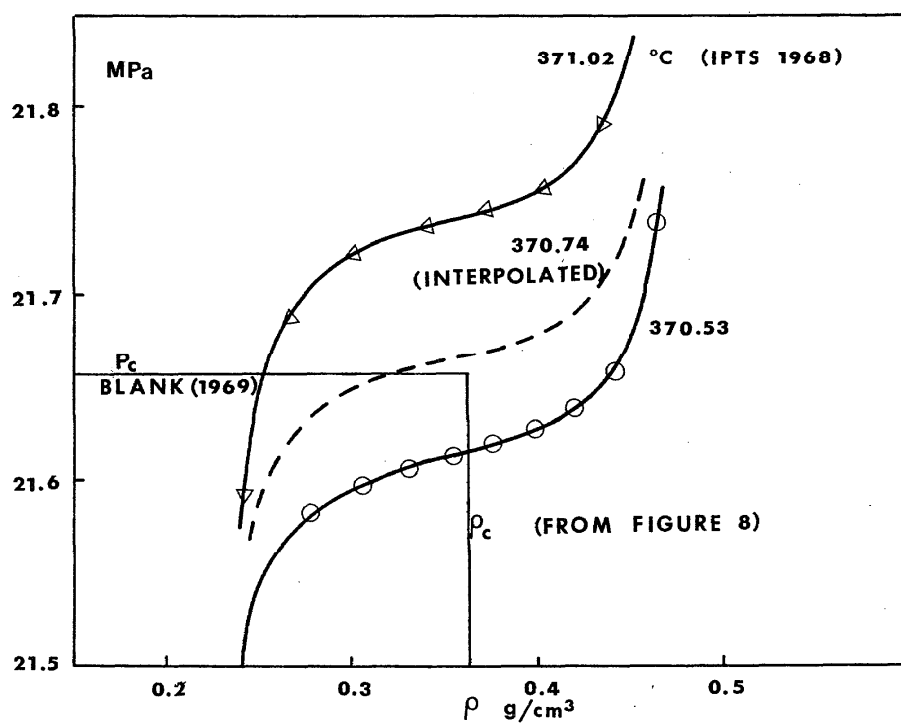


FIGURE 10. Critical region of  $\text{D}_2\text{O}$ .

## Appendix A. Uncertainties

### A.1. Saturated Liquid Volumes

At 0 °C the 6 H<sub>2</sub>O data used to evaluate eq (1) varied from 0.1 to 4.2 MPa and were fit to a standard error of  $4 \times 10^{-7}$  in  $\ln v$  or an error of  $4 \times 10^{-5}\%$  in  $v$ . Given that the error in  $P_{\text{sat}}$  is of the order of 0.1%, and that the quantity  $\frac{v}{P} \frac{\partial P}{\partial v}$  is of the order of 10,000 the uncertainty in the saturated liquid volume (due to the fitting process and the uncertainty in vapour pressure) is expected to be  $5 \times 10^{-5}\%$ . This uncertainty is of course additional to the effect of systematic error in the data.

At 325 °C the 6 H<sub>2</sub>O data used to evaluate eq (1) varied from 13 to 38 MPa and were fit to a standard error of  $8 \times 10^{-3}\%$  in  $v$ . Since at that temperature  $\frac{v}{P} \frac{\partial P}{\partial v}$  is of the order of 20 and the uncertainty in  $P_{\text{sat}}$  is of the order of 0.1% the uncertainty in the saturation volume introduced by the extrapolation process is expected to be  $13 \times 10^{-3}\%$  in  $v$  which is considerably less than the uncertainty in the data, if the possibility of systematic errors is allowed for.

At 6 °C the 6 D<sub>2</sub>O data used to evaluate eq (1) ranged in pressure from 1 to 50 MPa and the standard error in the fit was  $3.6 \times 10^{-4}\%$  in  $v$ . Given a std. error in  $P_{\text{sat}}$  of 0.3% (see Hill and MacMillan [17]) and that  $\frac{v}{P} \frac{\partial P}{\partial v}$  is of the order of 10,000, the uncertainty introduced by the extrapolation process is of the order of  $4 \times 10^{-4}\%$  in  $v$  which is small compared to the uncertainty introduced in adjusting the data to correspond to 100% D<sub>2</sub>O (of the order of  $10^{-2}\%$ ).

At 340 °C the 6 D<sub>2</sub>O data used to evaluate eq (1) ranged from 15 to 29 MPa and the standard error in the fit was 0.11%. Given that the value of  $\frac{v}{P} \frac{\partial P}{\partial v}$  on the saturation line at that temperature was of the order of 20 and that the error in  $P_{\text{sat}}$  at 340 °C was 0.013% [17], the error in  $v$  due to extrapolation is expected to be 0.11% which may be of the same order as the uncertainty in the data. Rivkin [13] provides data for D<sub>2</sub>O to within 0.3 MPa of saturation pressure (275 °C to 350 °C) as compared to 1.0 – 4.5 MPa for H<sub>2</sub>O data at the same temperatures.

### A.2. Specific Heat of Saturated Liquid

At 50 °C the 6 H<sub>2</sub>O data used to evaluate eq (5) ranged from 2.5 to 15 MPa and were fit with a standard error of  $8.5 \times 10^{-3}\%$  in  $C_p$ . Given that, at that temperature  $\frac{P}{C_p} \frac{\partial C_p}{\partial P}$  is of the order of 0.01%, and that the vapor pressure uncertainty is less than 0.1% the uncertainty in  $C_p$  due to the extrapolation process is expected to be  $10^{-2}\%$ .

At 300 °C the 6 H<sub>2</sub>O data used to evaluate eq (6) ranged from 10 to 22.5 MPa and were fit with a standard error of  $1.8 \times 10^{-2}\%$  in  $C_p$ . Given that at that temperature  $\frac{P}{C_p} \frac{\partial C_p}{\partial P}$  is of the order of –0.1 and that the vapor pressure uncertainty is of the order of .01%, the uncertainty in  $C_p$  due to

the extrapolation process is expected to be  $2 \times 10^{-2}\%$ .

At 20 °C the 6 D<sub>2</sub>O data used to evaluate eq (6) ranged from 4.9 to 22.1 MPa and were fit with a standard error of  $3.1 \times 10^{-2}\%$  in  $C_p$ . Given that at that temperature  $\frac{P}{C_p} \frac{\partial C_p}{\partial P}$  is of the order of  $-10^{-5}\%$  and that the vapor pressure uncertainty is of the order of 0.3%, the uncertainty in  $C_p$  due to the extrapolation process is expected to be  $8 \times 10^{-2}\%$ .

At 300 °C the 6 D<sub>2</sub>O data used to evaluate eq (6) ranged from 9.8 to 23.5 MPa and were fit to a standard error of  $7.8 \times 10^{-2}\%$  in  $C_p$ . Given that at that temperature  $\frac{P}{C_p} \frac{\partial C_p}{\partial P}$  is of the order of –0.1 and that the vapor pressure uncertainty is of the order of 0.013% the uncertainty in  $C_p$  due to the extrapolation process is  $8 \times 10^{-2}\%$ .

### A.3. Saturated Liquid Enthalpies

These were obtained by the integration of eq (6) in which the first term on the right hand side was typically two orders of magnitude larger than the second term. Hence the main contribution to uncertainty in  $h_f$  will be assumed to be due to  $C_{pf}$ .

As indicated in section A.2 the uncertainties in  $C_{pf}$  for H<sub>2</sub>O due to extrapolation are small. In fitting eq (5) to 4 H<sub>2</sub>O  $C_{pf}$  "data" between 50 and 200 °C the absolute standard error was 0.0052 kJ/kg·K. For a fit to 4 H<sub>2</sub>O  $C_{pf}$  data points in the range between 150 °C and 300 °C the standard deviation is 0.077 kJ/kg·K. If one arbitrarily estimates that the relative error in the integral of  $C_{pf}$  over an interval of 300 ° is at least one order of magnitude less than the maximum error in  $C_{pf}$  then the uncertainty in  $h_f$  at high temperature due to integration of  $C_{pf}$  from the triple point would be less than 2 J/g. This value may be compared with the discrepancy between the Osborne, Stimson and Ginnings results, and the results of the use of eq (6) for H<sub>2</sub>O (see table 3).

As indicated in section A.2 the uncertainties in  $C_{pf}$  for D<sub>2</sub>O were also small. In fitting eq (5) to 8 of these  $C_{pf}$  "data" between 20 and 160 °C the standard error was 0.003 kJ/kg·K. For a fit to 9 "data" between 140 and 300 °C the standard error was 0.031 kJ/kg·K. Again, arbitrarily assuming the relative error in the integral of  $C_{pf}$  over a range of 300 °C is an order of magnitude less than the relative error in  $C_{pf}$ , the uncertainty in  $h_f$  at 300 °C due to integration of  $C_{pf}$  from the triple point would be of the order of 1 J/g.

### A.4. Saturated Vapor Volumes

The test of the method of determining the saturated vapor volumes by a virial equation is the agreement with the extrapolated experimental data of Rivkin and Ahkundov [13] and Kell [29]. As shown in figure 7 these values of  $v_g$  appear consistent with each other and with the values of table 12 within about 0.1%. Even though these experimental data are only available over a limited temperature range it is assumed that the uncertainty of the  $v_g$  values in table 12 is 0.1% over the whole range.

### A.5. Saturated Vapor Enthalpies

In the absence of calorific data the uncertainty in saturation vapor enthalpy depends mainly on the uncertainty in the saturation vapor volumes. Using the Clausius-Clapeyron equation it may be shown that

$$\delta h_g \simeq v_g T \frac{dP_{\text{sat}}}{dT} \frac{\delta v_g}{v_g}.$$

Assuming  $\delta v_g/v_g = 0.001$  and the information in tables 5 and 12 yields  $\delta h_g = 2.2 \text{ J/g}$  at  $30^\circ\text{C}$  and  $1.3 \text{ J/g}$  at  $300^\circ\text{C}$ . Given also the uncertainty in the saturated liquid enthalpy, the uncertainty in saturation vapor enthalpy may be expected to range from 2 to 4 J/g as one proceeds from the triple point temperature to  $300^\circ\text{C}$ .

### Appendix B

Derivation of equation (6).

We first write

$$\begin{aligned} dh &= \left( \frac{\partial h}{\partial T} \right)_P dT + \left( \frac{\partial h}{\partial P} \right)_T dP \\ &= C_p dT + \left[ \frac{\partial (v\tau)}{\partial \tau} \right]_P dP \end{aligned}$$

in which

$$\tau = 1/T.$$

Then we write

$$d(v\tau) = \left[ \frac{\partial (v\tau)}{\partial \tau} \right]_P d\tau + \left[ \frac{\partial (v\tau)}{\partial P} \right]_T dP$$

so that

$$\left( \frac{d(v\tau)}{d\tau} \right)_{\text{sat}} = \left[ \frac{\partial (v\tau)}{\partial \tau} \right]_P + \left[ \frac{\partial (v\tau)}{\partial P} \right]_T \frac{dP_{\text{sat}}}{d\tau}.$$

Thus

$$\begin{aligned} dh &= C_p dT + \left\{ \left( \frac{d(v\tau)}{d\tau} \right)_{\text{sat}} - \left[ \frac{\partial (v\tau)}{\partial P} \right]_T \frac{dP_{\text{sat}}}{d\tau} \right\} dP \\ &= C_p dT + \left\{ \left( \frac{d(v\tau)}{d\tau} \right)_{\text{sat}} + \left( \frac{\partial v}{\partial P} \right)_T T \frac{dP_{\text{sat}}}{dT} \right\} dP \end{aligned}$$

and

$$\left( \frac{dh}{dT} \right)_{\text{sat}} = C_{pf} + \left[ \left( \frac{d(v\tau)}{d\tau} \right)_{\text{sat}} + \left( \frac{\partial v}{\partial P} \right)_T T \frac{dP_{\text{sat}}}{dT} \right] \frac{dP_{\text{sat}}}{dT}$$

or,

$$\frac{dh_t}{dT} = C_{pf} + \left[ \left( \frac{d(v\tau)}{d\tau} \right) + \left( \frac{\partial v}{\partial P} \right)_T T \frac{dP_{\text{sat}}}{dT} \right] \frac{dP_{\text{sat}}}{dT}.$$

### Acknowledgements

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Kell, and the help of Dr. Kell on supplying unpublished data from his latest measurements on  $\text{D}_2\text{O}$ .

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